

## FZ 2000 x 1000

As with all other machines, the nominal size is equal to the block size trimmed with 5 axes. This size is our most popular standard size.



## FZ 5000 x 2000

The version with 2 Z-axes doubles productivity. Combined with sliding tables for part removal all refrigerator liners are finished completely on 4 of these machines.



### Technical details

Unit/Type		FZ 1000 x 600	FZ 2000 x 1000	FZ 2500 x 1250	FZ 3000 x 1600
Max. size of formed part	mm	1000 x 600	2000 x 1000	2500 x 1250	3000 x 1500
Traverse	mm	1400 x 1000	2400 x 1400	2900 x 1650	3400 x 1900
Rotational C axis	°	520°	520°	520°	520°
Swivelling B axis	°	285°	285°	285°	285°
Fast speed X with ball screw drive	mm/min	46875	46875	46875	46875
Fast speed Y with ball screw drive	mm/min	40909	40909	40909	40909
Fast speed X/Y with linear motor drives	mm/min	120000	120000	120000	120000
Fast speed Z	mm/min	60000	60000	60000	60000
Fast speed B	°/min	14275	14275	14275	14275
Fast speed C	°/min	21600	21600	21600	21600
Acceleration with ball screw drive	mm/s <sup>2</sup>	1200	1200	1200	1200
Acceleration with linear motor drive	mm/s <sup>2</sup>	10000	10000	10000	10000

We reserve the right to make alterations in line with technical development. Values quoted may vary depending on optional equipment.